

S. V COATINGS PVT LTD

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Technical Data Sheet

POLYVAR-EPXY-913

A high performance two pack epoxy primer specially formulated by using zinc Phosphate pigment. The version contains red oxide of iron apart from zinc phosphate. It is compatible with a wide range of epoxy top coats. It forms heavy duty coating system for metal surface. The coating remains unaffected by many corrosive chemicals and solvents and render durable finish in industrial and marine atmosphere.

Colour	Grey / Red Oxide
Solids	55+/- 5
Coverage	12-14 sq mts/ltr/coat
Mixing ratio in volume	Base : Accelerator – 4:1
Pot Life	4-6 hours
Drying Time	Touch Dry 2-4 hours Handleable in 8 Hours Full Curing in 7-8 days.
Flash point	Above 30 deg Centigrade
Recommended dry film thickness	30-40 Microns Per coat.
Method of application	Brush / Spray
Interval before over coating	8 hr minimum 7-8 days Maximum
Surface preparation	Requires wire brushing or acid pickling/ followed by sand blasting.
Uses	Marine Installations, fertilizer plants, pulp & paper mills, bridges, Engineering Industries, power plants, ship construction, oil Refineries, etc .
Thinner	Polyvar-31
Storage life	9 month

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