

## S. V COATINGS PVT LTD

200/B, Suncity Road, K.S.Town, **Bangalore-560060** 

ISO 9001:2008 Reg. No.: RQ91/5547

**Technical Data Sheet** 

POLYVAR--615

A high performance single pack primer specially formulated by using zinc chromate pigments. Excellent anti-corrosive primer for conventional system. The version contains red oxide of iron apart from zinc chromate. It is compatible with a wide range of top coats. The primer gives excellent adhesion to steel.

Colour	Red Oxide			
finish	Matt to eggshell			
Solids	60 +/- 5			
Coverage	15-16 sq mts/ltr/coat			
Drying Time	Touch Dry 2-3 hours			
	Handleable in 6-8 Hours			
Flash point	Above 30 deg Centigrade			
Recommended dry film thickness	30-40 Microns Per coat.			
Method of application	Brush / Spray			
Interval before over coating	8 hr minimum			
Surface preparation	Requires wire brushing or acid			
	pickling.			
Uses	General maintenance primer for			
	Marine Installations, fertilizer plants,			
	pulp &paper mills, bridges,			
	Engineering Industries, power plants,			
	ship construction, oil Refineries, etc.			
Thinner	Polyvar-31			
Storage life	9 months			

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